

VISIBLE LIGHT PHOTOINITIATION OF MESENCHYMAL STEM CELL-LADEN BIORESPONSIVE HYDROGELS

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Abstract

Biological activity can be added to synthetic scaffolds by incorporating functional peptide sequences that provide enzyme-mediated degradation sites, facilitate cellular adhesion or stimulate signaling pathways. Poly(ethylene glycol) diacrylate is a popular synthetic base for tissue engineering scaffolds because it creates a hydrophilic environment that can be chemically manipulated to add this biological functionality. Furthermore, the acrylate groups allow for encapsulation of cells using photopolymerization under physiological conditions. One complication with the addition of these peptides is that aromatic amino acids absorb light at 285nm and compete with the ultraviolet (UV)-sensitive photoinitiators such as Irgacure™ 2959 (I2959), the most commonly used initiator for cytocompatible photoencapsulation of cells into synthetic scaffolds. In this study we define non-toxic conditions for photoencapsulation of human mesenchymal stem cells (hMSC) in PEGDA scaffolds using a visible light photoinitiator system composed of eosin Y, triethanolamine and 1-vinyl-2-pyrrolidinone. This visible light photoinitiator produced hydrogel scaffolds with an increased viability of encapsulated hMSCs and a more tightly crosslinked network in one-third the time of UV polymerization with I2959.

Keywords: Eosin Y, visible light photoinitiator, bioresponsive hydrogels, photoencapsulation, photopolymerization, dynamic modulus, tissue engineering, mesenchymal stem cells.

Introduction

Tissue engineering is an experimental concept that has been in the literature for approximately 25 years, with an application to cartilage first introduced in the early 1990s (Ringe and Sittinger, 2009). A principle of cartilage engineering is to utilize three-dimensional scaffolds to support chondrogenic cells and facilitate the development of a neocartilaginous construct that can functionally replace damaged or diseased tissue *in vivo*. The role of the scaffold has evolved towards an instructive microenvironment that can facilitate cell migration, differentiation, adhesion, and cell-mediated degradation (Lutolf and Hubbell, 2005; Hwang *et al.*, 2008; Lutolf, 2009). In many cases adding these biological activities to the scaffold requires the spatiotemporal incorporation of peptides. As we advance our understanding of what biological functionality needs to be added to scaffolds for improved neotissue formation, it becomes essential to expand our range of techniques for scaffold development, specifically with respect to the impact of scaffold formation on the cells.

Synthetic scaffolds such as poly(ethylene glycol) diacrylate (PEGDA) are popular biomaterials for tissue engineering because their physical and chemical properties can be easily tailored to suit the individual needs of developing tissue. For example, we, and others, have previously demonstrated that physical modifications to the scaffold can result in significant changes to matrix production and distribution in cartilage engineering applications (Bryant *et al.*, 1999b; Bryant *et al.*, 2004; Buxton *et al.*, 2007; Erickson *et al.*, 2009). Furthermore, the inclusion of cell adhesion ligands (Mann *et al.*, 2001a; Harbers and Healy, 2005; Hwang *et al.*, 2006; Salinas and Anseth, 2008), growth factors (Suzuki *et al.*, 2000; Mann *et al.*, 2001b; Fan *et al.*, 2007; Wall *et al.*, 2008), and enzymatic cleavage sites (West and Hubbell, 1999; Kim *et al.*, 2005; Rice *et al.*, 2006) can chemically modify scaffolds to make them bioactive and bioresponsive [see recent reviews: (Kohane and Langer, 2008; Lutolf *et al.*, 2009; Place *et al.*, 2009)].

Another specific advantage of PEGDA scaffolds is that they can be formed under physiological conditions through the process of photopolymerization, which allows for the uniform encapsulation of cells (Graham, 1998a,b; Nguyen and West, 2002). Photopolymerization uses light to dissociate initiator molecules into free radicals that can react with macromers functionalized with double or triple chemical bonds (i.e. the acrylate groups in PEGDA) to propagate radical chain polymerization. One problem with this system is that free radicals created during this process can have the unintended

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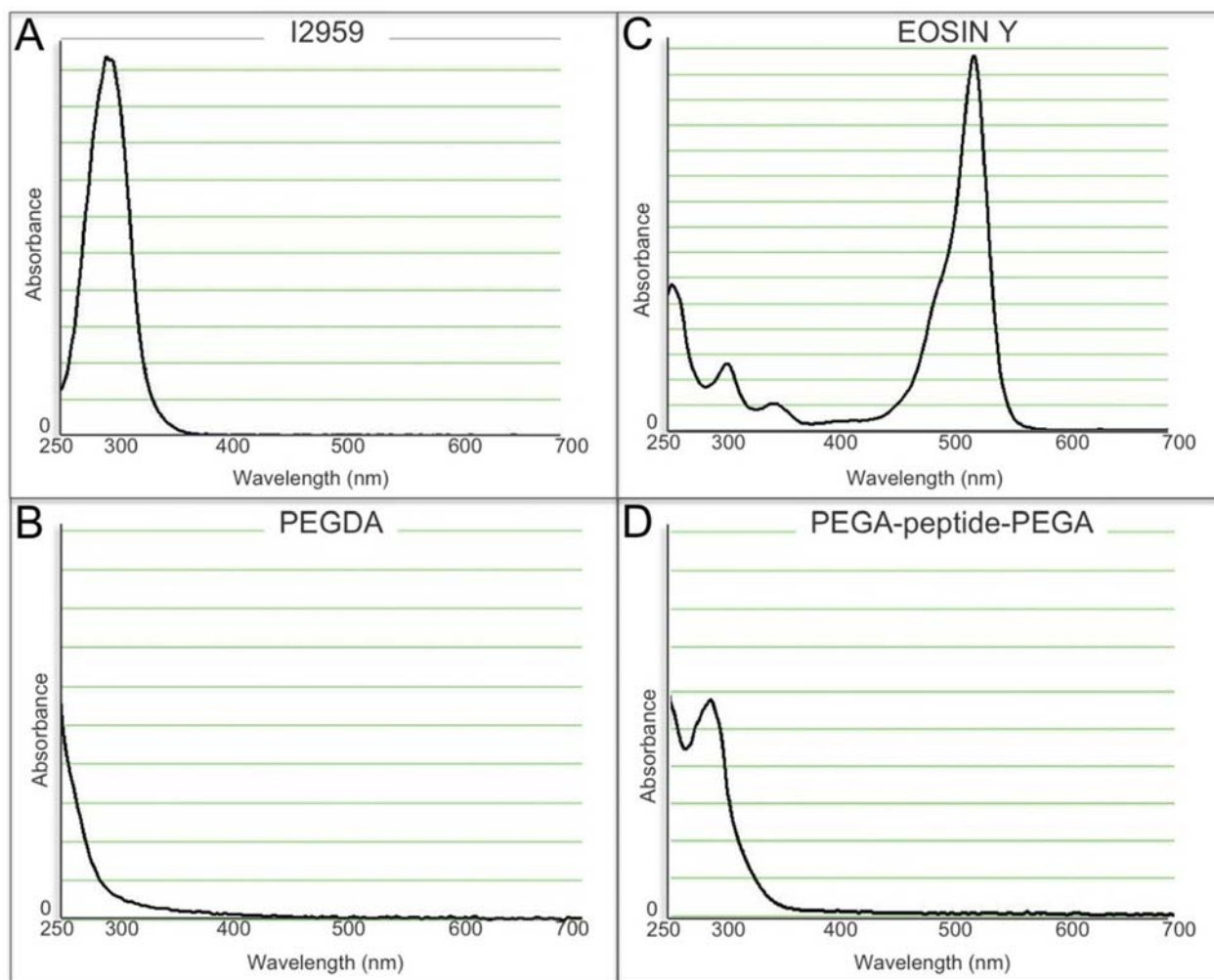


Fig. 1. Spectrophotometric absorbance of (A) Irgacure™ 2959 UV sensitive photoinitiator, (B) 10 % (w/v) PEGDA macromer, (C) Eosin Y photosensitizer, (D) 10 % (w/v) peptide containing PEGDA macromer.

side effect of damaging cell membranes, proteins and DNA. Consequently, considerable effort has been made into finding cytocompatible photoinitiators. The most well established initiator system for photoencapsulation is Irgacure™ 2959 (1-[4-(2-Hydroxyethoxy)-phenyl]-2-hydroxy-2-methyl-1-propane-1-one, “I2959”) used in combination with ultra violet (UV) light. Although I2959 is tolerated by many cell types at a concentration of 0.03-0.1 % (Bryant *et al.*, 2000; Williams *et al.*, 2005; Fedorovich *et al.*, 2009), it has been shown that different cell types will display differential toxicity to both the I2959 and UV light (Williams *et al.*, 2005). I2959 has peak absorbance of ~280 nm (Fig. 1A), but is often used with light filtered to 365 nm to mitigate some of the mutagenic effects of the lower wavelength UV light despite a significantly reduced molar extinction ($4 \text{ M}^{-1}\text{cm}^{-1}$) (Bryant *et al.*, 1999b).

Both the direct incorporation of peptide sequences into the monomer backbone and tethering of peptides is central to the design of the bioactive, biomimetic, and bioresponsive scaffolds discussed above. However, aromatic amino acids absorb at 285 nm, thus competing with I2959 during photoinitiation (Fig. 1D). High concentrations of I2959 can outcompete the effect of the peptide. However, cellular toxicity is clearly documented at concentrations above 0.1 % (Bryant *et al.*, 2000; Williams *et al.*, 2005; Fedorovich *et*

al., 2009). One potential solution is to use a photoinitiator active outside of the UV range. In this study, we validated a visible light initiator system composed of eosin Y, which has peak absorbance at ~510 nm (Fig. 1C), triethanolamine (TEA), and 1-vinyl-2 pyrrolidinone (NVP) for the photoencapsulation of human mesenchymal stem cells (hMSCs). This photoinitiator system has previously been studied in regards to islet cell viability and encapsulation efficiencies using an argon ion laser (Cruise *et al.*, 1998) and visible light photoencapsulation of a fibroblast cell line MRC-5 (Bikram *et al.*, 2007). However, we found the photoinitiator concentrations used in those studies to be toxic for the photoencapsulation of hMSCs. Here we define significantly lower concentration of both eosin Y and TEA that can be used to effectively facilitate polymerization while avoiding the cytotoxicity of these reagents.

Materials and Methods

Preparation of PEGDA

Poly(ethylene glycol) diacrylate (PEGDA, 6 kDa) was synthesized as previously described (Mann *et al.*, 2001b). PEGDA was prepared by combining 0.1 mM dry PEG with 0.4 mM acryloyl chloride and 0.2 mM triethylamine

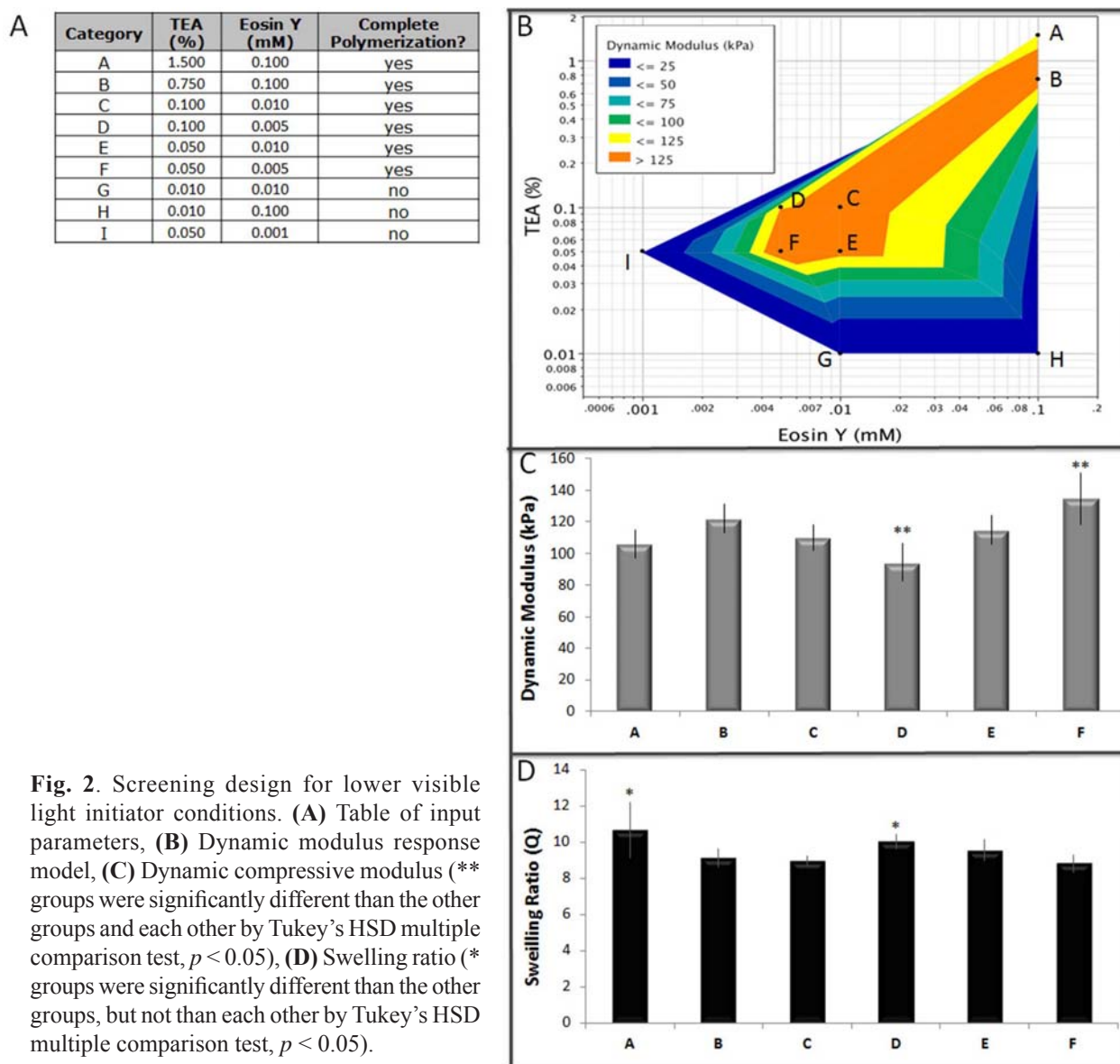


Fig. 2. Screening design for lower visible light initiator conditions. **(A)** Table of input parameters, **(B)** Dynamic modulus response model, **(C)** Dynamic compressive modulus (** groups were significantly different than the other groups and each other by Tukey's HSD multiple comparison test, $p < 0.05$), **(D)** Swelling ratio (* groups were significantly different than the other groups, but not than each other by Tukey's HSD multiple comparison test, $p < 0.05$).

Table 1. Macromer chemistry for hydrogels.

Acronym	Macromer Chemistry
PEGDA	10 % (w/v), 6 kDa poly(ethylene glycol) diacrylate
sIPN	16 % PEGDA + 32 % PEG semi-interpenetrating network
PEGA-peptide-PEGA	10 % (w/v), 8.27 kDa acryloyl-PEG-GGWGMLLVLTSPGGGK-PEG-acryloyl

in anhydrous dichloromethane and stirred under argon overnight. The mixture was then precipitated in cold ethyl ether, vacuum dried overnight, lyophilized, and stored at 4 °C. The concept of a bioresponsive hydrogel was modeled by embedding a commercially fabricated peptide into the PEGDA backbone; any peptide sequence of interest could be used in this application, we chose to use GGWGGMLLVLTSPGGGK, which is not known to have any biological activity (Rawlings *et al.*, 2008). This peptide was covalently conjugated to acrylate-PEG-succinimidyl carboxymethyl (a-PEG-SCM, 3,400 Da; Laysan Bio Inc,

Arab, AL, USA) through the reactive lysines at both the N- and C- termini using a 1:2:1 (peptide/PEG) molar ratio in DMSO (Sigma-Aldrich, Milwaukee, WI, USA) for 24 h at room temperature. Diisopropylamine (DIPEA, Sigma-Aldrich) was added as a base catalyst at a 2:1 (DIPEA/PEG) molar ratio into the reaction. The resulting solution was then diluted in 10 mL of ultrapure water and purified by dialysis (MWCO 3500 Da; Fisher Scientific, Pittsburg, PA, USA) against deionized water for 24 h. The purified monomer was lyophilized and stored under argon at -20 °C. The conjugation products were analyzed by gel permeation

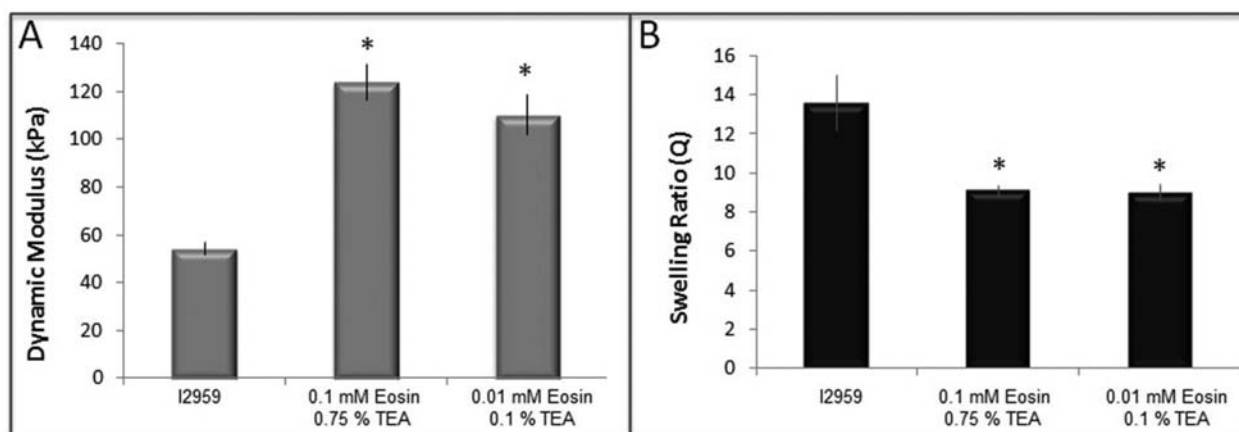


Fig. 3. Scaffold parameters of visible light initiation compared to UV light initiation. **(A)** Dynamic compressive modulus ($p < 0.0001$), **(B)** Swelling ratio ($p < 0.005$).

chromatography (GPC, Polymer Laboratories, Amherst, MA, USA) with UV-vis and evaporative light scattering detectors and the presence of the acrylate groups was verified using nuclear magnetic resonance (NMR). The absorbance spectra for PEGDA and PEGDA-peptide-PEGDA are shown in Figs. 1B, D respectively. Absorbance was read from 220 to 700 nm using a Nanodrop Spectrophotometer according to manufacturer's protocol.

Hydrogel synthesis

Cell-free hydrogels were prepared from a 10 % (w/v) PEGDA solution and photopolymerized using either ultra violet (UV, Spectroline ENF-260C) or visible light (Bartels & Stout V-LUX 1000). The water-soluble UV light photoinitiator Irgacure[®] 2959 (1-[4-(2-Hydroxyethoxy)-phenyl]-2-hydroxy-2-methyl-1-propane-1-one, "I2959", Ciba[®], Tarrytown NY, USA) was used to define the control conditions. Disk-shaped hydrogels (8 mm diameter x 2 mm height) were formed by mixing 10 % PEGDA macromer with 0.06 % I2959 dissolved in PBS; macromer was placed into a custom-built stainless steel mold and exposed to 6 min UV light (365 nm, ~6 mW/cm²). I2959's peak absorbance is 280 nm (Fig. 1A) but remains an effective photoinitiator for PEGDA at 365 nm (Bryant *et al.*, 1999a; Bryant *et al.*, 2000).

The visible light initiating system included the photosensitizer eosin Y, initiator triethanolamine (TEA), and catalyst 1-vinyl-2 pyrrolidinone (NVP). Eosin Y has a peak absorbance at 510 nm (Fig. 1C). To establish the effective limits of the visible light initiator system the concentrations of both eosin Y and TEA were systematically adjusted and polymerization characterized (Fig. 2 and Table 1). Hydrogels were synthesized in a similar fashion to that described for UV light fabrication. Briefly, 10 % (w/v) PEGDA macromer solution was prepared with 0.001-0.1 mM eosin Y, 0.05-0.75 % TEA, and 37 nM NVP. Macromer was photopolymerized under visible light in the mold for 2 min.

Mechanical testing

Material properties of the hydrogels were measured with a custom apparatus that imposed unconfined compression to cell free scaffolds (Lujan *et al.*, 2011). Specimens

were compressed by a voice-coil force actuator that was controlled using data acquisition software and hardware (National Instruments, LabView 8.0, PCI 6221, Austin TX, USA). The actuator applied an upward force to a rigidly connected plunger to compress specimens into an impermeable aluminum platen (15 mm diameter). Compressive forces were measured by connecting the platen to a rigidly fixed load cell (Sensotec, Morristown, NJ, USA; resolution 0.005 N). Specimen displacement was measured with a glass-scale encoder integrated into the voice-coil actuator (resolution = 1 μ m). The actuator was powered with a linear current amplifier and the load cell was powered by a signal conditioner with a low-pass filter (Omega, Standord, CT, USA). In the absence of a testing specimen, the test system yielded a dynamic stiffness of 1 N/ μ m, which is over two orders of magnitude greater than the dynamic stiffness of standard hydrogels (Kisiday *et al.*, 2004). This force-controlled testing system was selected to ensure that the platen would not lift-off the specimen during testing (Park *et al.*, 2004a).

For each material test, specimens were centered in a culture dish filled with 1 mL phosphate buffered saline (PBS), and loaded into the testing apparatus. To establish a consistent reference position for all samples, a 0.1 N preload was applied and specimen thickness was recorded (l_o). The samples were then loaded to 0.4 N and allowed 90 s to creep. Sinusoidal force waves were then applied for 30 cycles at 1 Hz to an amplitude of 0.5 N (peak-to-peak). These forces resulted in an average dynamic compression between 5 % and 20 % strain (Woodfield *et al.*, 2004).

Dynamic compressive modulus was calculated as the ratio of the first Piola-Kirchhoff stress (force in the present configuration divided by area in the reference configuration) and engineering strain ($(l-l_o) / l_o$, where l is the current thickness and l_o is the reference thickness). These values were extracted by fitting the final three cycles of stress and strain data to a four-parameter sine function in LabView (Lujan *et al.*, 2009). Data measurements represent means \pm standard deviation; between 4 and 12 replicate constructs were measured for each condition. Data was analyzed using an ANOVA with significance set at 0.05, followed by Tukey's HSD (Fig. 2) or a pairwise comparison to the control using Dunnett's test (Fig. 3).

Swelling ratio and mesh size calculations

Cell-free scaffolds were fabricated as described above and swollen to equilibrium in PBS (minimum of 60 h) at 37 °C and 5 % CO₂. After reaching equilibrium scaffolds were weighed (W_{eq}) and then dried in a vacuum chamber (Thermo Vacuum Oven Model #19; minimum of 48 h at 37 °C, 25 mmHg) to determine dry weight (W_{dry}). The volumetric swelling ratio (Q) was determined using the following equation:

$$Q = \left(\frac{W_{eq} - W_{dry}}{W_{dry}} \right) \quad (1)$$

Data measurements represent means \pm standard deviation; between 4 and 12 replicate constructs were measured for each condition. Data was analyzed using an ANOVA with significance set at 0.05, followed by Tukey's HSD (Fig. 2) or a pairwise comparison to the control using Dunnett's test (Fig. 3).

The molecular weight between crosslinks (M_c) can be approximated using the Peppas-Merrill model (Peppas and Merrill, 1976), which was modified from the Flory-Rehner model (Flory and Rehner, 1943):

$$\frac{1}{M_c} = \frac{2}{M_n} - \frac{V_1}{V_1} \left[\ln(1 - V_{2,s}) + V_{2,s} + \mu V_{2,s}^2 \right] \quad (2)$$

$$V_{2,r} \left[\left(\frac{V_{2,s}}{V_{2,r}} \right)^{\frac{1}{3}} - \frac{1}{2} \left(\frac{V_{2,s}}{V_{2,r}} \right) \right]$$

Here M_n is the number average molecular weight of the polymer, n is the specific volume of bulk PEG in the amorphous state (0.893 cm³/g), V_1 is the molar volume of the solvent (18 cm³/mol), m is the Flory-Huggins polymer-solvent interaction parameter (0.426 for PEG-water as determined by Merrill *et al.* (Merrill *et al.*, 1993)), and $V_{2,r}$ and $V_{2,s}$ are the volume fraction of the polymer at the relaxed state and swelling equilibrium, respectively. $V_{2,r}$ is equivalent to the volume concentration of the solution where crosslinking occurs (14.3 %). $V_{2,s}$ is equal to the reciprocal of the volumetric swelling ratio ($v_{2,s} = V_p/V_{eq} = 1/Q$; V_p = dry volume, V_{eq} = volume in the equilibrium swollen state of the gel).

The mesh size ξ can be calculated on the basis of (Canal and Peppas, 1989):

$$\xi = v_{2,s}^{-\frac{1}{3}} \left(r_0^2 \right)^{\frac{1}{2}} \quad (3)$$

where $\left(r_0^2 \right)^{\frac{1}{2}}$ is the unperturbed mean-square end-to-end distance of the PEG:

$$\left(r_0^2 \right)^{\frac{1}{2}} = l \left(\frac{2M_c}{M_r} \right)^{\frac{1}{2}} C_n^{\frac{1}{2}} \quad (4)$$

and l is the average value of the bond length between C-C and C-O bonds in the PEG repeat unit [-O-CH₂-CH₂-] (1.46 Å), M_r is the molecular mass of the PEG repeat unit (44 g/mol), and C_n is the characteristic ratio for PEG (Bryant and Anseth, 2003).

Mesenchymal stem cell isolation and culture

Mesenchymal stem cells (MSCs) were isolated and expanded from human iliac crest bone marrow aspirates as

previously described (Buxton *et al.*, 2007; Johnstone *et al.*, 1998; Yoo *et al.*, 1998). Briefly, human bone marrow was obtained from the iliac crests of consenting donors. Marrow aspirates were fractionated on a Percoll density gradient and plated in Dulbecco's modified Eagle's medium (DMEM) with 10 % fetal bovine serum (FBS). Adherent cells were cultured at 37 °C, 5 % CO₂ with medium changes every four days. Once primary cells were confluent, cells were passaged for expansion and the serum-containing DMEM was supplemented with fibroblast growth factor (FGF-2, 10 ng/mL) for retention of chondrogenic potential. Expanded human MSCs (hMSCs) were used following 3 to 12 population doublings (passages 1 to 3).

Cellular encapsulation and culture

Expanded hMSCs were photoencapsulated in a variety of PEGDA-based hydrogels using either the UV or visible light systems described above: macromer chemistries used for this study are detailed below in Table 1. For photoencapsulation of hMSCs with UV-light, macromer was swollen in PBS to twice the final concentration (w/v), filter sterilized using a 0.2 μ m syringe, and then combined with 0.06 % (w/v) I2959 and the balance volume of a cell-solution containing 25 x 10⁶ hMSCs/mL (Buxton *et al.*, 2011). This mixture was then photopolymerized into disk-shaped hydrogels (8 mm in diameter x 2 mm thick) by adding the monomer into a custom-built stainless steel mold and exposing the mixture to 6 min of long-wave UV light (365 nm, 6 mW/cm²) from the top. Hydrogels polymerized under visible light were made to test two concentrations of photoinitiator validated by the mechanical testing described above: 0.75 % TEA with 0.1 mM eosin Y, or 0.1 % TEA with 0.01 mM eosin Y. Macromer was dissolved in TEA to twice the final concentration and filter sterilized before being diluted with an equal volume solution containing 25 x 10⁶ hMSCs/ml, eosin Y, and NVP. Disk-shaped hydrogels were fabricated following a 2 min exposure to visible light from a microscope light (Bartels & Stout V-LUX 1000). Hydrogels were cultured at 37 °C, 5 % CO₂ for six weeks in a defined chondrogenic medium (Johnstone *et al.*, 1998; Yoo *et al.*, 1998). The defined medium consisted of high-glucose DMEM with ITS⁺ Premix (Collaborative Biomedical Products, Bedford, MA, USA), sodium pyruvate (1 mM), ascorbate-2-phosphate (37.5 μ g/mL), dexamethasone (10⁻⁷ M), TGF- β 1 (10 ng/mL, recombinant human, Peprotech, Rocky Hill, NJ, USA) and l-glutamine (4 mM).

Live-dead staining

Cellular toxicity for the photoinitiator system for hMSCs photoencapsulation was visualized following 48 h of *in vitro* culture in defined chondrogenic medium using a Live-Dead Viability/Cytotoxicity Kit (Invitrogen/Life Technologies, Carlsbad, CA, USA; L-3224). This kit distinguishes live cells by the conversion of the non-fluorescent calcein AM to the green fluorescent calcein through intercellular esterase activity. Dead cells are stained with ethidium homodimer-1 (EthD-1), which is excluded by live cells, but fluoresces red upon uptake and binding to the intercellular nucleic acids in dead cells. Hydrogels were rinsed twice with PBS and then

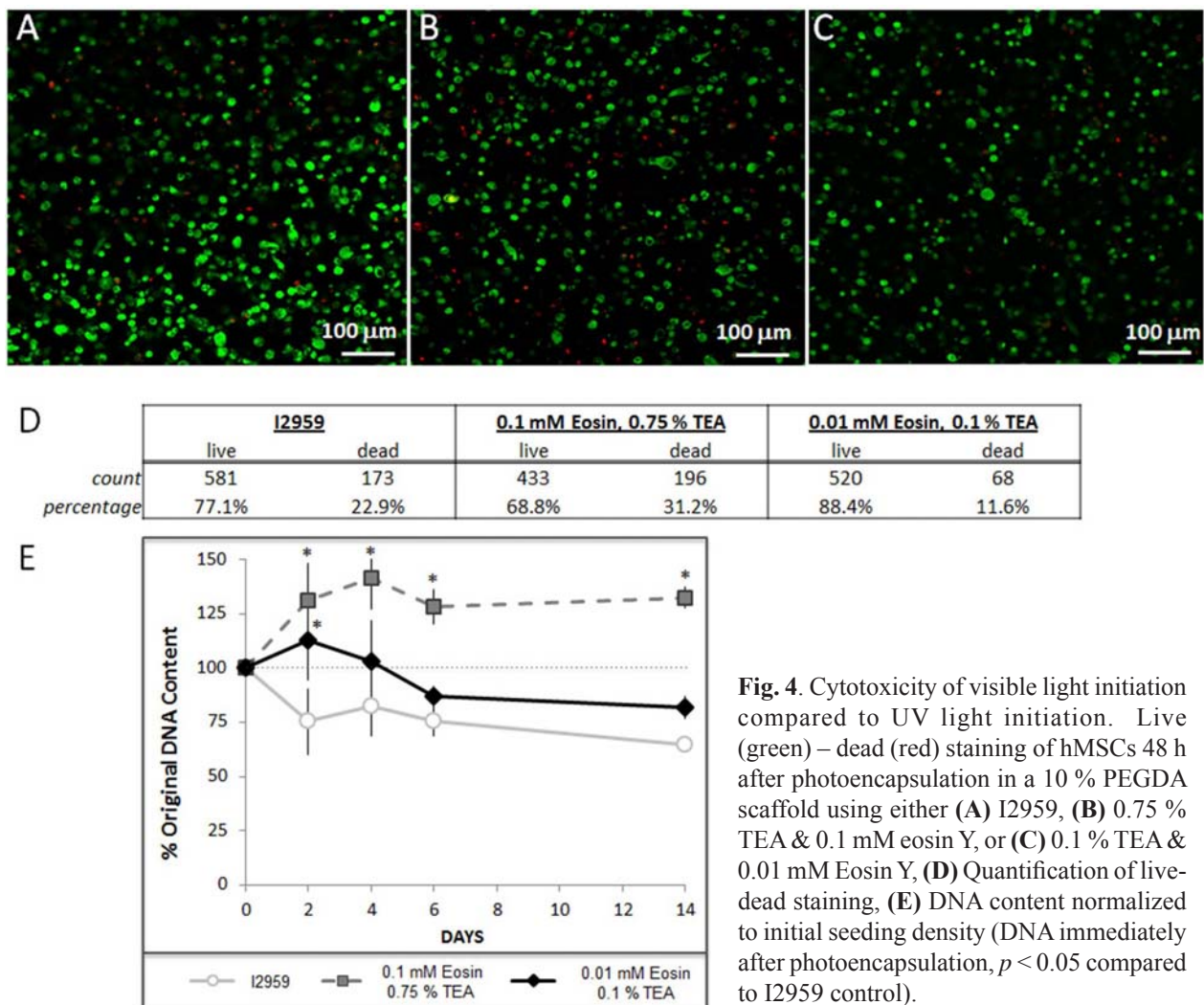


Fig. 4. Cytotoxicity of visible light initiation compared to UV light initiation. Live (green) – dead (red) staining of hMSCs 48 h after photoencapsulation in a 10 % PEGDA scaffold using either (A) I2959, (B) 0.75 % TEA & 0.1 mM eosin Y, or (C) 0.1 % TEA & 0.01 mM Eosin Y, (D) Quantification of live-dead staining, (E) DNA content normalized to initial seeding density (DNA immediately after photoencapsulation, $p < 0.05$ compared to I2959 control).

exposed to a mixture of 0.25 mM calcein AM and 0.5 mM EthD-1 in PBS for 40 min in the incubator (37 °C, 5 % CO₂). Hydrogels were removed from the mixture, placed into PBS and fluorescence visualized immediately using confocal microscopy (Zeiss (Oberkochen, Germany) LSM-710, 20X objective, 0.80 apert). Viability was quantified by counting live (green) and dead (red) cells in 8 different microscopic fields representing 4 from the middle and 4 from the edge of representative hydrogels (observer was blinded as to which sample was which).

Biochemical assays

Hydrogels were removed from culture media, washed twice with PBS and digested in 200 μ L 0.1 N NaOH + 5 μ L 2 N NaOH in a water bath overnight at 60 °C. Samples were neutralized with 0.1 N HCl and then digested for an additional 18 h at 60 °C with 125 μ g/mL papain in 10 mM EDTA, 2 mM cysteine, pH 6.0 (Sigma, St. Louis, MO). Sulfated glycosaminoglycan (GAG) content of the digested cell-polymer construct was assessed spectrophotometrically (575 nm) using the 1,9-dimethylmethylene blue (DMMB) dye assay (Polysciences, Warrington, PA, USA; pH 3.0) (Farndale *et al.*, 1986). Sample GAG content was compared to shark cartilage chondroitin sulfate standards (Sigma-Aldrich) diluted in the papain buffer solution. For measuring

GAG released from the hydrogels, medium aspirates were collected weekly and the DMMB assay run against chondroitin sulfate standards diluted in DMEM medium. DNA content was determined spectrofluorimetrically using the PicoGreen fluorescent DNA binding dye assay according to manufacturer's instructions (P-7581, Molecular Probes, Eugene, OR, USA). Sample fluorescence was compared to μ DNA standards included in the kit. Total collagen content was determined by oxidation of hydroxyproline residues in collagen with chloramine T trihydrate (ICN Biomedicals, Aurora, OH, USA), developed with p-dimethylaminobenzaldehyde (Ehrlich's reagent, ICN Biomedicals) (Sanford *et al.*, 1997). Hydroxyproline content represents total collagen synthesis (Sanford *et al.*, 1997). Sample concentrations were compared to hydroxyproline standard solutions made from trans-4-hydroxy-L-proline (Fluka/Sigma-Aldrich). All biochemical values represent mean \pm 95 % confidence of replicate (3 or more) samples from 3 different patient donors. Statistical significance was tested with the Dunnett's test for data determined to be normal by the Shapiro-Wilk test for goodness of fit (Fig. 5), or with the Mann-Whitney Rank Sum test for non-parametric data (Fig. 6): p -values less than 0.05 were considered significant.

Histology and immunohistochemistry

Hydrogels were fixed in 10 % neutral buffered formalin, embedded in paraffin and sectioned onto slides at 5 μm . Representative slides were deparaffinized and stained with toluidine blue to visualize sulfated proteoglycans. For immunohistochemistry, slides were deparaffinized and then blocked in 5 % BSA for 1 h at room temperature. For collagen II detection, sections were exposed to pronase (1 mg/mL in PBS, 20 min) at room temperature prior to reaction with a 1:200 dilution of monoclonal anti-collagen II antibody (II-II6B3, NIH Hybridoma Bank, University of Iowa, Ames, IA, USA) in 1 % BSA, overnight at 4 $^{\circ}\text{C}$. Detection was done using a 1:500 dilution of the goat-anti-mouse AlexaFlour™ 594 secondary antibody.

Results

Irgacure™ 2959 (I2959) is a commonly used photoinitiator for encapsulation of cells within hydrogels due to its well-established cytocompatibility below a concentration of 0.1 % (w/v). When we incorporated peptides into PEGDA scaffolds to impart biological activity we found that I2959 could not effectively initiate photopolymerization at concentrations below 0.3 %, well above the cytotoxicity point for hMSCs. A number of peptide sequences were tested, but common to them all was the presence of the aromatic amino acid tryptophan. Since aromatic amino acids absorb energy at 285 nm we hypothesized that their presence in the macromer was competing with I2959 during the polymerization reaction (Fig. 1A, D) and were motivated to develop a photoinitiator effective in the visible light spectrum for encapsulation of hMSCs within peptide containing PEGDA hydrogels.

Eosin Y is a photosensitizer with peak absorbance of 510 nm (Fig. 1C) and can be used in conjunction with the initiator TEA and catalyst NVP for photopolymerization under bright white light. In preliminary experiments we found the published concentrations of eosin Y (≥ 0.1 mM) and TEA (≥ 1.5 % w/v), but not NVP (37.5 nM), to be toxic to hMSCs. Cytotoxicity was tested by exposing confluent, monolayer-plated hMSCs to each initiator components for 5 min, both with and without exposure to visible light in a similar fashion to earlier studies (Bryant *et al.*, 2000; Williams *et al.*, 2005). Using fluorescently activated calcein, live cells were visualized both immediately following treatment and 24 h later. Eosin Y, at a concentration of 0.1 mM, was toxic to hMSCs only when activated by white light, presumably due to the presence of free radicals that could not be adequately quenched by the polymerization reaction. In contrast, TEA was toxic to the hMSCs both with and without exposure to light at a concentration of 1.5 %.

To determine lower concentrations of eosin Y and TEA that were still effective in initiating photopolymerization of a 10 % (w/v) PEGDA, we created a fractional factorial test design that measured dynamic modulus and swelling ratio for hydrogels formed with 0.001-0.1 mM eosin Y and 0.01-1.5 % TEA (Fig. 2A). These physical properties of the scaffold can be used as a functional outcome measurement of the polymer network, with increased

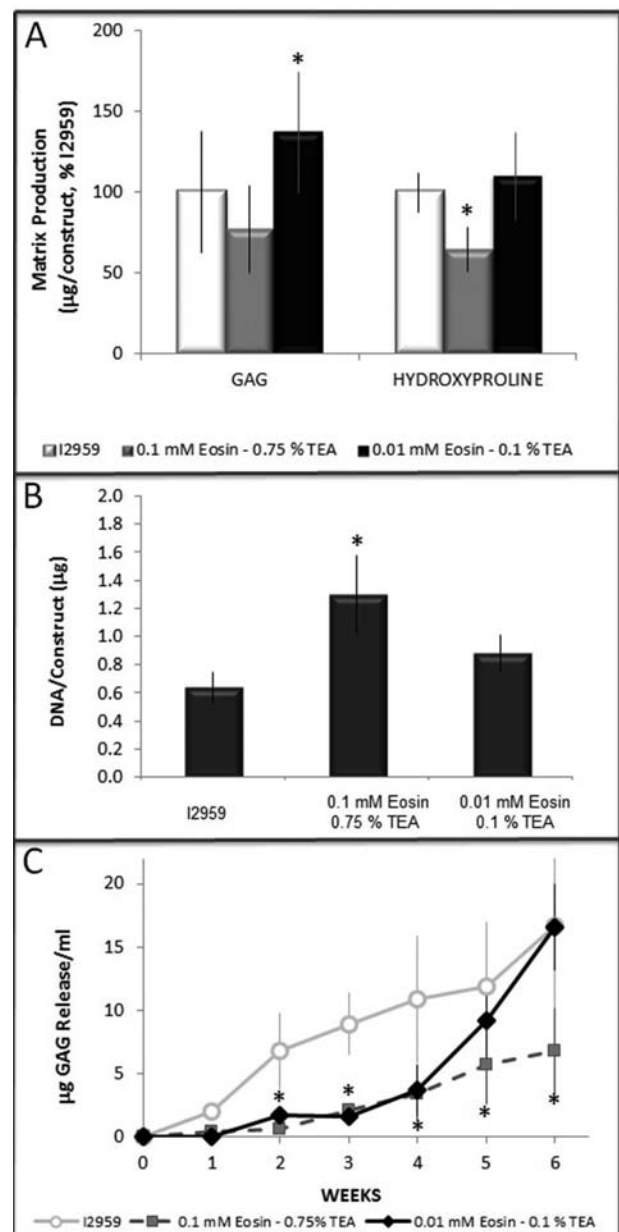


Fig. 5. hMSCs chondrogenesis in 10 % PEGDA scaffolds polymerized with visible versus UV light. **(A)** GAG ($p = 0.041$) and total collagen accumulation ($p = 0.046$) of eosin-TEA polymerized hydrogels normalized to I2959-scaffolds, **(B)** DNA content measured after 6 weeks ($p = 0.015$), **(C)** GAG release into the medium ($p < 0.05$ compared to I2959 control).

dynamic modulus or decreased swelling ratio indicating either smaller pore size or higher crosslinking density. By establishing a relationship between the physical properties of a scaffold and initiator concentrations we aimed to decrease the concentrations of both eosin Y and TEA without compromising scaffold formation during the photopolymerization reaction. Using a customized apparatus to deliver force-controlled dynamic stimulation in unconfined compression to hydrogel constructs after they reached swelling equilibrium we found that modulus was not a linear function of concentration of either eosin Y or TEA, but rather that scaffold properties were

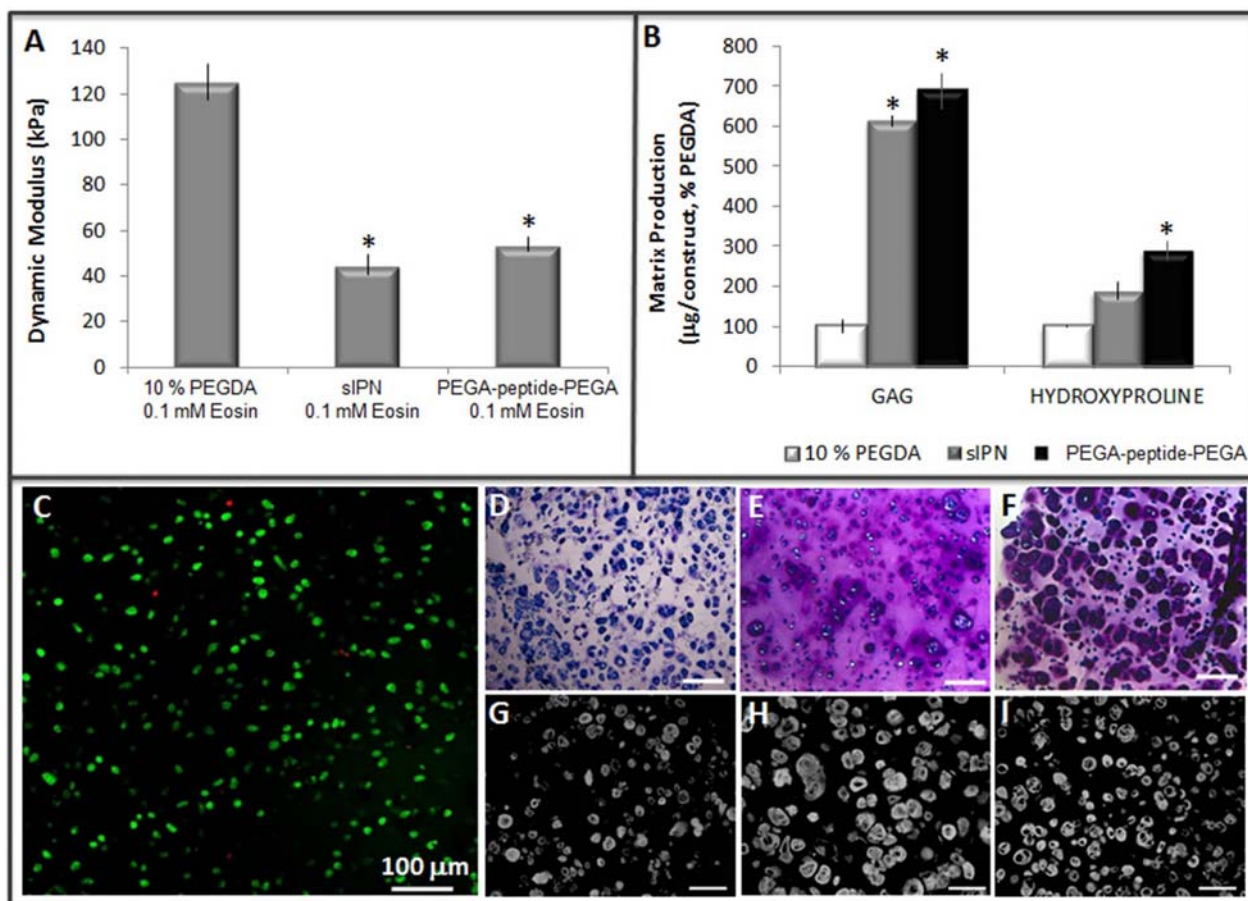


Fig. 6. hMSCs chondrogenesis using visible light initiator. (A) Dynamic compressive modulus of cell-free scaffolds following equilibrium swelling ($p < 0.0001$), (B) GAG ($p < 0.0002$), and total collagen ($p = 0.016$) accumulation normalized to 10 % PEGDA following six weeks of *in vitro* culture, (C) Live (green)–dead (red) staining of hMSCs in the PEGA-peptide-PEGA scaffold 48 h following photoencapsulation, 91.6 % viability. Toluidine blue staining for proteoglycans following six weeks of *in vitro* culture in (D) 10 % PEGDA, (E) sIPN, (F) PEGA-peptide-PEGA, scale bar = 200 μm . Collagen II immunohistochemistry following six weeks of *in vitro* culture in (G) 10 % PEGDA, (H) sIPN, (I) PEGA-peptide-PEGA, scale bar = 100 μm

similar until one of the initiator component was below the essential concentration and then the reaction did not go to completion (Fig. 2). For analytical purposes polymerization was considered incomplete if greater than 25 % of the original macromer volume did not react (Fig. 2A, groups G-I). Neither extending the time of light exposure from 2 to 10 min, nor doubling the concentration of the catalyst NVP, was sufficient to carry the polymerization reaction to completion at these initiator concentrations. This relationship was modeled using a three-dimensional contour plot of the data generated using JMP® software (Fig. 2B). Although some variation was noted in the physical properties of the scaffold between groups A-F (Figure 2C, D: $p < 0.05$), the differences were not considerable in comparison to the changes in physical properties observed when the macromer chemistry was changed (Fig. 3).

To test cytocompatibility during photoencapsulation of hMSCs in a 10 % PEGDA scaffold we chose both a “high” (0.1 mM eosin Y and 0.75 % TEA) and “low” (0.01 mM eosin Y and 0.1 % TEA) concentration of eosin Y and TEA from our previous screen to compare with I2959 as a control. Although there were lower

concentrations of eosin Y and TEA that were capable of initiating polymerization we chose not to test photoinitiator concentrations near the limit of an effective reaction (Fig. 2A, D-F) since the high density of cells can interfere with photopolymerization. Scaffolds formed by either visible light photopolymerization reaction had significantly higher crosslinking density than those formed with I2959 and UV-light as demonstrated by a higher dynamic compressive modulus (Fig. 3A, $p < 0.0001$) and smaller swelling ratio (Fig. 3B, $p < 0.005$). This translated into a smaller theoretical mesh size for the polymer scaffolds made with the visible light photoinitiator system (Table 2).

Cytotoxicity of the visible light initiator was evaluated with live-dead staining of hMSCs 48 h after photoencapsulation (Fig. 4A-D) and by quantifying DNA content in the hydrogels during through the first two weeks of culture (Fig. 4E). The live-dead staining indicated that maximal viability, 88.4 %, was achieved in hydrogels synthesized with the low concentration of eosin Y (0.01 mM) and TEA (0.1 %) as compared with 77.1 % viability in the I2959 control or 68.8 % in the higher concentration of eosin Y (0.1 mM) and TEA (0.75 %) (Fig. 4D). To evaluate whether there was a more long-term impact of

Table 2. Molecular weight between crosslinks (M_c) and mesh size (ξ) calculated.

Hydrogel Chemistry	Photoinitiator	Q	M_c [g/mol]	ξ [nm]
10 % PEGDA	I2959	12.9 ± 1.2	1471	5.4
10 % PEGDA	0.1 mM Eosin Y 0.75 % TEA	9.1 ± 0.25	816	3.7
10 % PEGDA	0.01 mM Eosin Y 0.1 % TEA	9.0 ± 0.39	794	2.7
sIPN	I2959	14.0 ± 2.2	1594	5.8
sIPN	0.01 mM Eosin Y 0.1 % TEA	12.3 ± 0.50	1304	5.2
PEGA-peptide- PEGA	0.01 mM Eosin Y 0.1 % TEA	14.1 ± 0.22	1789	6.3

the photoinitiators on cell viability or proliferation we quantified DNA content in the visible light hydrogels and compared it to DNA in I2959-formed scaffolds over the course of two weeks; DNA content was normalized to the initial seeding density for each patient group (Fig. 4E, $p < 0.05$). I2959 polymerized hydrogels had a lower relative number of cells at all times than either of the eosin-TEA polymerized hydrogels, however, this is likely due more to cell loss from the scaffold as a consequence of the larger mesh size (Fig. 3 and Table 2) than increased toxicity (Fig. 4D).

We next tested if hMSC chondrogenesis was differentially affected by the UV *versus* visible light polymerization process in 10 % PEGDA scaffolds (Fig. 5). The higher concentration of the visible light initiator (0.1 mM eosin Y and 0.75 % TEA) resulted in decreased accumulation of both sulfated proteoglycans (“GAGs”, 192 ± 30 µg) and collagen (26 ± 7 µg, $p = 0.041$) on a per construct basis than the control constructs formed with I2959 and UV light (GAG = 250 ± 93 µg, collagen 36 ± 11 µg) following six weeks of *in vitro* culture (Figure 5A). Conversely, the lower concentration of the visible light initiator (0.01 mM eosin Y & 0.1 % TEA) accumulated significantly more sulfated proteoglycans per construct (343 ± 91 µg, $p = 0.046$) than the I2959 hydrogels (250 ± 93 µg), and did not impact collagen retention (44 ± 10 µg). The negative impact of the higher concentration of eosin-TEA photoinitiators on chondrogenesis was amplified on a per cell basis considering DNA content was significantly higher in these scaffolds (Fig. 5B, $p = 0.015$). We also quantified GAG release to the media from each of these scaffolds: more GAG was released from the I2959 scaffolds between weeks 2-4 (Fig. 5C, $p < 0.05$), presumably due to the lower crosslinking density (Fig. 3, Table 2). GAG release from the lower concentration of eosin-TEA was reduced compared to I2959 initially, but reached the same levels by weeks 5 and 6 (Fig. 5C), consistent with the higher crosslinking density (Fig. 3, Table 2) and higher GAG total accumulation (Fig. 5A). GAG release from the higher eosin-TEA scaffold remained consistently low despite the higher number of cells (Figs. 4E and 5B).

This visible light photoinitiator was also effective in initiating polymerization of scaffolds containing peptides

with aromatic amino acids (PEGA-peptide-PEGA); polymerization of this scaffold was not possible with I2959 at a concentration below 0.1 % (w/v). Live-dead staining of hMSCs encapsulated in the PEGA-peptide-PEGA hydrogel confirmed cytocompatibility with 91.6 % viability observed at 48 h post-encapsulation (Fig. 6C). We next compared chondrogenesis of hMSCs in the 10 % PEGDA, PEGA-peptide-PEGA and a PEGDA-based semi-interpenetrating network (sIPN) in which we have previously shown improved matrix production and distribution during hMSC chondrogenesis due to the increased pore size in the sIPN scaffold (Buxton *et al.*, 2007). Chondrogenesis was improved in both the sIPN and PEGA-peptide-PEGA scaffolds when compared to 10 % PEGDA scaffolds, as measured by accumulation of extracellular matrix proteins (Fig. 6B) and visualized with toluidine blue (Fig. 6D-I) and type II collagen immunohistochemistry (Fig. 6G-J). Proteoglycan accumulation per construct after six weeks of *in vitro* culture was only 192 ± 38 µg in the 10 % PEGDA scaffolds compared with 1181 ± 81 µg and 1331 ± 373 µg in the sIPN and PEGA-peptide-PEGA scaffolds respectively. Collagen content per construct, measured by the hydroxyproline assay, was also significantly lower in the 10 % PEGDA scaffolds (26 ± 7 µg) than the sIPN (49 ± 11 µg) or PEGA-peptide-PEGA (76 ± 18 µg) scaffolds. This similarity in neocartilage production between the sIPN and PEGA-peptide-PEGA scaffolds was likely the result of similar physical properties: the addition of the peptide into the PEGDA backbone increased the molecular weight of the crosslinking subunit and translated into a lower dynamic compressive modulus (Fig. 6A, $p < 0.0001$) and correlated to an increased mesh size (Table 2).

Discussion

Recent advances in tissue engineering have generated new tools for creating scaffolds with biological activity. For example, by incorporating functional peptide sequences into the scaffold chemistry synthetic systems can direct cellular activity, such as stem cell differentiation (Hwang *et al.*, 2008; Lutolf *et al.*, 2009), or respond to the evolving needs of the developing tissue (Bahney *et al.*, 2011; Chan

and Mooney, 2008). Critical to the successful application of these novel biomaterials is developing non-toxic methods to deliver cells. The primary goals of this study were to establish cytocompatible conditions for photoencapsulation of hMSCs using a visible light initiator system and to study the impact of this initiator system on chondrogenesis. This study was prompted by the finding that the addition of peptides containing aromatic amino acids interfered with photopolymerization of bioresponsive PEGDA using the most commonly applied UV initiator, I2959. Visible light initiator systems offer potential benefits for photoencapsulation of hMSCs in bioresponsive scaffolds: (1) the longer wavelength activation of the initiator would not compete in the UV spectrum at which both aromatic amino acids and I2959 absorb, allowing effective polymerization of peptide modified PEGDA hydrogels, (2) that cytocompatible visible light photoinitiators would eliminate any potential cellular toxicity imparted by UV radiation, and (3) the visible light initiator will reduce the risk of peptide denaturation during UV exposure.

By using a fractional factorial screening design to modify a visible light photoinitiator system comprised of the photosensitizer eosin Y, initiator TEA, and accelerator NVP (Cruise *et al.*, 1998; Bikram *et al.*, 2007) we screened for photoinitiator concentrations that were effective in initiating polymerization with a visible light source (Fig. 2B). Based on these parameters we were able to compare cytotoxicity and chondrogenesis of hMSCs in a visible light system to the well-characterized UV encapsulation technique that uses the photoinitiator I2959. We show that the initiator system can impact chondrogenesis by both having a direct toxicity and by changing the physical properties of the scaffold. A low concentration of the visible light initiator components (0.01 mM eosin, 0.1 % TEA, 37.5 nM NVP) supports chondrogenic differentiation of encapsulated hMSCs and produces a scaffold with higher dynamic compressive modulus than a similar scaffold formed by UV light and the initiator I2959.

Direct toxicity of the photoinitiator can be caused by either the light source or the chemical initiators. UV light is a well-established genetic mutagen at the lower wavelengths at which I2959 has a peak absorbance (Ananthaswamy and Pierceall, 1990; Cadet *et al.*, 1997; Griffiths *et al.*, 1998). Although I2959 is thought to remain an effective initiator at 365 nm, which is better tolerated by the cells, its absorption is significantly reduced at this wavelength (Bryant *et al.*, 2000) and we show its activity is severely compromised when combined with peptides that also absorb light in the UV range. Another concern with the low absorbance of I2959 at 365 nm is that relatively long UV exposures times (>5 min) are required to effectively complete the photopolymerization reaction (Buxton *et al.*, 2007). Although the perceived direct damage to the cells with this exposure is relatively low, it has been shown that some cell types are extremely sensitive to UV exposure (Williams *et al.*, 2005) and that this potentially adverse effect should be accounted for in optimizing a tissue engineered system. The visible light initiator system we developed here works with bright white light that offers significantly reduced risk for genetic mutagenesis (Kielbassa *et al.*, 1997) and produces more

tightly crosslinked networks with brief exposure times between 1-2 min.

The chemical toxicity of the initiator reagents is also a concern. I2959 has limited toxicity below 0.1 % (Bryant *et al.*, 2000; Williams *et al.*, 2005; Fedorovich *et al.*, 2009;), although some cells show variable degrees of cytocompatibility (Williams *et al.*, 2005). A number of other visible light initiators have previously been described to have a cytotoxic effect, including 9-fluorenone and camphorquinone (CQ) used with either ethyl 4-N, N-dimethylaminobenzoate or TEA and the photosensitizer isopropyl thioxanthone (Atsumi *et al.*, 1998; Bryant *et al.*, 2000). In this study we chose to modify a visible light photoinitiator system comprised of photosensitizer eosin Y, initiator TEA, and accelerator NVP that has previously been tested in other applications (Cruise *et al.*, 1998; Bikram *et al.*, 2007), but not employed for chondrogenesis of encapsulated hMSCs. Cytotoxicity during polymerization reactions has previously been tested predominantly using exposure of monolayer-plated cells to initiator components and light (Bryant *et al.*, 2000; Williams *et al.*, 2005). Using this technique to screen for toxicity of eosin Y and TEA in preliminary experiments we found that free radicals generated during light-activation of eosin Y were very toxic to cells at a concentration of 0.1 mM. TEA had a toxic effect both with and without light exposure at a concentration of 1.5 % (v/v). However, this method for establishing toxicity does not adequately account for the quenching of radicals that occurs during the process of radical chain polymerization of functionalized macromers. Consequently, our toxicity experiments examined DNA content, cell viability, and chondrogenic capacity of hMSCs within a 10 % PEGDA hydrogel. When we used these methods to evaluate two different concentrations of the eosin y based initiator system we found chemical toxicity could impact both cell viability in the short term (Fig. 4) and differentiation capacity (Fig. 5), as suggested previously in studies of I2959 and its impact on osteogenesis (Fedorovich *et al.*, 2009). Furthermore, our study revealed that even at the lowest effective concentrations of the eosin y-TEA initiator system, the resultant hydrogel scaffolds were significantly stronger than hydrogels produced with I2959 under commonly used UV-initiated conditions (Figure 3). Physical properties are known to have direct effect on stem cell differentiation (Discher *et al.*, 2005; Ghosh and Ingber, 2007), while mesh size can influence the elaboration of extracellular matrix (Bryant *et al.*, 1999b; Buxton *et al.*, 2007; Erickson *et al.*, 2009) that is essential for functional tissue regeneration. Consequently following the validation of 0.01 mM eosin Y and 0.1 % TEA as a safe photoinitiator for hMSC chondrogenesis we next chose to explore how physical and peptide modifications to the scaffold would impact chondrogenesis.

We compared chondrogenesis of hMSCs in the 10 % PEGDA hydrogels to both a PEGDA-based sIPN and a PEGA-peptide-PEGA scaffold. The PEGA-peptide-PEGA scaffold was representative of bioresponsive hydrogels designed to be enzymatically degradable (West and Hubbell, 1999; Mann *et al.*, 2001a; Lutolf *et al.*, 2003; Park *et al.*, 2004b; Bahney *et al.*, 2011), but we chose to use a

peptide with no known biological activity (Rawlings *et al.*, 2008) to prevent confounding the effect on chondrogenesis. The PEGDA-based sIPN scaffold was included because we have previously published an improved extracellular matrix production and distribution during chondrogenesis of hMSCs due to the larger pores formed by the inclusion of a non-crosslinking PEG component (Buxton *et al.*, 2007). The larger pore size in the sIPN is illustrated by the significantly reduced dynamic compressive modulus as compared with 10 % PEGDA and increased mesh size. We achieved approximately the same physical properties as the sIPN scaffold in the 10 % PEGDA hydrogel with a peptide embedded into the scaffold backbone (PEGA-peptide-PEGA). The presence of the peptide increased the molecular weight of the crosslinking monomer subunit from unmodified 6 kDa for the PEGDA, to 8.27 kDa for the PEGA-peptide-PEGA. Molecular weight has previously been shown to have a significant impact on crosslinking density (Bryant *et al.*, 1999b; Bryant and Anseth, 2002; Bryant *et al.*, 2003; Hahn *et al.*, 2007), explaining the change in the physical properties of the PEGA-peptide-PEGA hydrogel relative to the 10 % PEGDA scaffold. Chondrogenesis in these three scaffolds was compared following six weeks of *in vitro* culture and we found significantly greater proteoglycan accumulation and distribution in both the sIPN and PEGA-peptide-PEGA scaffold than in 10 % PEGDA, all when polymerized with the visible light initiator. Collagen accumulation was significantly higher in the PEGA-peptide-PEGA scaffold but distribution did not change, perhaps due to the large size of the assembled collagen II fibers and the fact that this modification did not render the scaffold degradable (Bahney *et al.*, 2011). Together these data indicate that photoinitiator chemistry can impact the tissue engineering system by affecting cellular viability, differentiation capacity and the physical properties of the scaffold.

Conclusions

An important part of validating scaffold design for differentiation of stem cells is the consideration of the chemical toxicity of the photoinitiator and how changes to the physical properties of a scaffold can impact cellular behavior. This study validates a visible light photoinitiator system comprised of 0.01 mM eosin Y, 0.1 % TEA, and 37.5 nM NVP for cytocompatible encapsulation of hMSCs. We found this photoinitiator system to be more suitable for creating scaffolds containing peptides as the absorbance of aromatic amino acids can interfere with polymerization reactions in the UV light range. The visible light system changed the physical properties of the same scaffold relative to photoinitiation using I2959; compared to scaffolds made from I2959, both concentration of initiator were sufficient to increase the dynamic compressive modulus of the resultant scaffold by at least 120 % with a polymerization time of only 2 min as compared with 6 min for I2959. Using this visible light initiating system we then compared hMSC chondrogenesis in a 10 % PEGDA, PEGDA-based sIPN, and peptide containing scaffold (PEGA-peptide-PEGA) representative of bioresponsive scaffolds. We found that scaffold mesh size had a significant impact on

matrix elaboration, with looser networks increasing matrix deposition and improving distribution of proteoglycans.

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Disclosure

Dr. Johnstone receives royalties from the license of the patent for the method of *in vitro* chondrogenesis from Osiris Therapeutics, Inc.

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Discussion with Reviewer

Reviewer I: Based on your results, would you recommend that all PEG hydrogels be made with this crosslinking system?

Authors: Not necessarily. The purpose of this publication was to emphasize that the photoinitiator is an important component of the tissue engineering system and should be appropriately optimized. Our work with a visible light photoinitiator for hMSC chondrogenesis was done to not only find non-toxic conditions for cell-encapsulation, but also to demonstrate that the photoinitiator can impact tissue development by changing the physical properties of a scaffold. The polymerization conditions described here were intended to expand the tissue engineer's toolbox for photoinitiators and methodologies by which to evaluate them.

Reviewer I: What are the advantages and disadvantages of using the Irgacure 2959 initiator compared to the photocrosslinking system developed here?

Authors: The biggest advantage of Irgacure 2959 is that it is a type I photoinitiator (cleavage type), meaning that you only need a single molecule for both the photoactivation and initiation of the crosslinking reaction. This is in contrast to the visible light system described here (type II photoinitiator) that requires three reagents. Furthermore, because I2959 has a peak absorbance at 280 nm, it is likely to remain fairly stable when exposed to ambient light. Eosin Y is photosensitive under ambient conditions, meaning that more care needs to be taken when using this photoactivator. When considering translation of this technology to patient therapies, both light sources are commonly available in the operating room, but the reduced time for polymerization of the scaffold in a defect with the visible light initiator would be an important advantage to the surgeon.

Reviewer I: Are there some cases where one crosslinking system is preferred over the other?

Authors: The most obvious advantage of the visible light initiator system is in the case where peptides are included into the polymerization reaction: Irgacure 2959 cannot be used to effectively crosslink hydrogels at a cytocompatible concentration. Furthermore, UV light carries and implicit risk of denaturing the peptides and damaging cellular DNA during the photoencapsulation process.